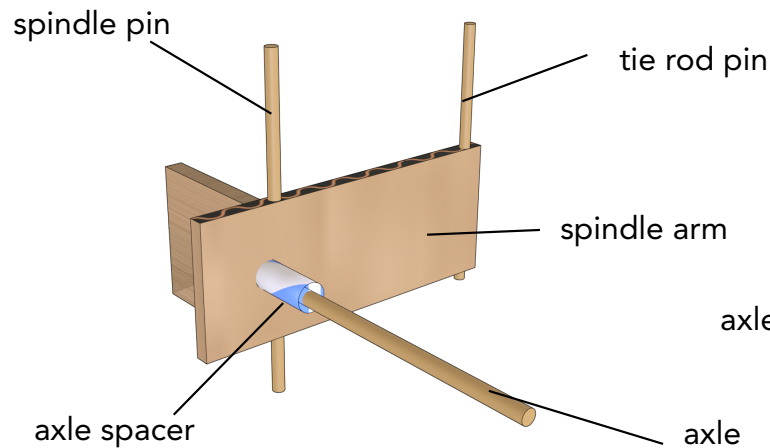
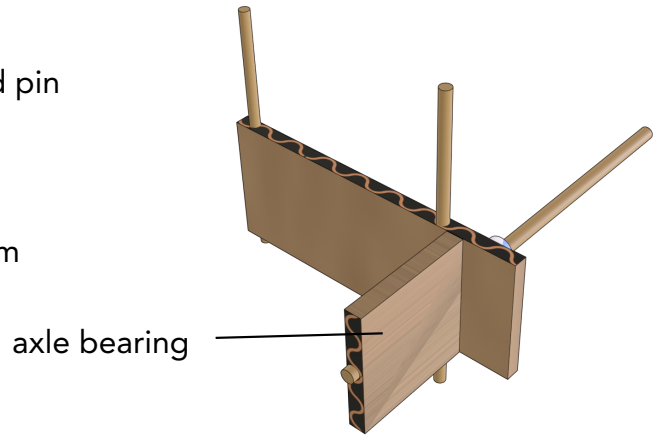


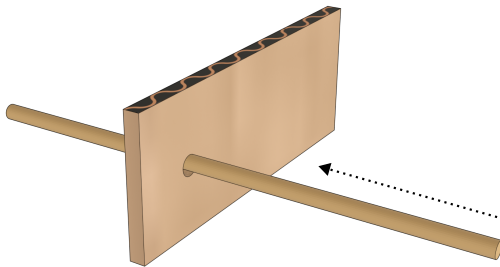


FRONT VIEW

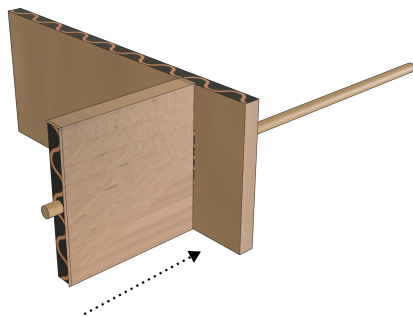


REVERSE VIEW

The following steps must be completed twice, once for each spindle. One spindle will be the mirror image of the other.

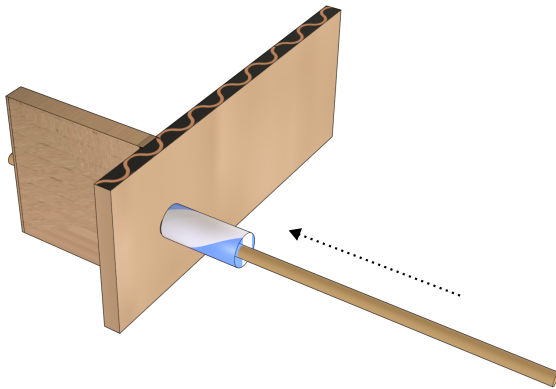


1. Insert axle into hole in spindle arm

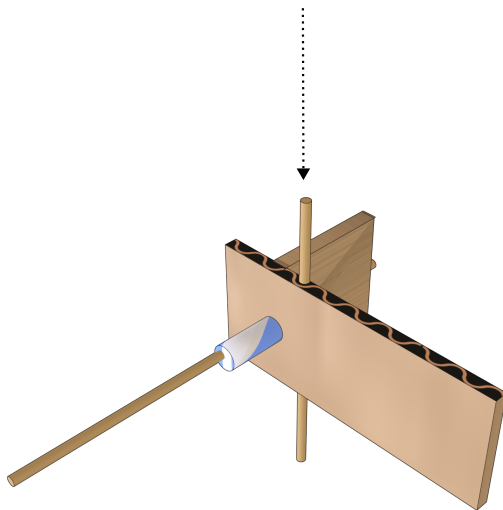


2. Push bearing onto one end of axle. The axle should pass through the central corrugation channel of the bearing. Glue the bearing to the axle and to the spindle arm.

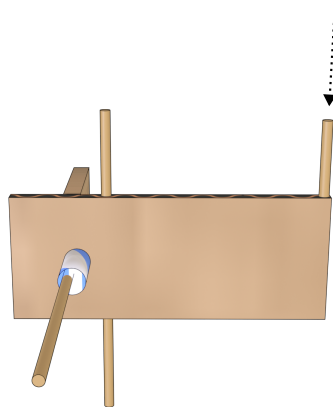
STEERING SPINDLE



3. Push axle spacer onto axle. Do not glue.



4. Insert the spindle pin into a corrugation channel of the spindle arm. The pin should be as close to the axle as possible. Do not glue.



5. Push the tie rod pin into a corrugation channel at the end of the spindle arm. It should protrude upwards. Glue in place.